## **BOXLAB**



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## TIPS & TRICKS

## CLEAN, GLUE, SQUEEGEE - FOR BEST RESULTS

For us, placards are much more than just labels. That's why applying a placard is not just about sticking it on. The entire and proven BOXLAB process always begins with the correct preparation and cleaning of the surface. Even the best placards can only develop their adhesive power to a limited extent on dirty surfaces. In the worst case, this can even lead to the placard no longer complying with legal requirements in this condition.



Three sprays top, left, right

Spray the cleaner onto the surface 3x from a distance of approx. 20cm. Make sure that the spraying distances correspond approximately to the size of the placard.



From top to bottom wipe and dry

Wipe vertically over the surface you want to label with paper or cotton cloth. Then allow the cleaner to evaporate or dry additionally. This usually only takes a few seconds.



Remove placard from paper liner

First, detach the top corner of the placard a few centimeters from the paper liner. Thanks to our unique design, this is possible and no problem even with gloves.



Attach upper corner of the placard

Fold the detached paper liner back and apply the upper corner of the placard by hand. Be sure to align the placard vertically and apply with sufficient pressure.



Press down vertically from top

Grasp the folded flap and start applying the placard from top to bottom at the already attached corner with the squeegee. Hold it as steep as possible. At the same time, slowly pull the paper liner down.



Press down lower corner of the placard

Loosen the paper liner just before reaching the bottom corner of the placard and pull the squeegee over the bottom corner of the placard with increased pressure. Pull the squeegee over the entire height one or two more times.



Apply placard over the bevel and edge

Grasp one tip of the placard and stretch it slightly. Use the squeegee to first apply the placard to the slanted surface and over the edge. Then also apply the corner with the squeegee.



Check for loose spots and air bubbles

Repeat step 7 for the other side. Pull over the entire surface once again with the squeegee. Watch out for water, air bubbles and protruding edges. These can be removed with the squeegee.

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